



3.980-16N-3A  
 CUT THREAD WITH RADIUS AT ROOT  
 AND FLAT CREST  
 MAJOR DIA.  
 MAX. 3.9800  
 MIN. 3.9710

- NOTES**
- MAT'L: LASALLE STEEL CO. "STRESSPROOF"
  - FINISHED PART SHALL BE STRAIGHT WITHIN .001.

SEE H.T.H. DWG. DATED OCT. 31, 1960

NEXT ASSY D-320 & D-321



**McCARTNEY MFG. CO.**  
 BAXTER SPRINGS KANSAS

**TIE-BAR**  
 600 TON TETRAHEDRAL PRESS

UNLESS OTHERWISE SPECIFIED

TOLERANCE: FRACTIONS  $\pm \frac{1}{64}$ , DECIMALS  $\pm .005$

BREAK SHARP CORNERS AND EDGES  $\frac{1}{32}$  ALL OVER.

SURFACE FINISH  $\sqrt{63}$  ALL OVER.

REV. 1	ADDED THREAD DATA	10-9-63	REF. No. $\Delta$
REV. $\Delta$			REF. No. $\Delta$
REV. $\Delta$			REF. No. $\Delta$

SCALE	HALF SIZE	DATE	7-18-63
MATL	SEE NOTE	HEAT TREAT	DWG. LEP
CATALOG No.		PART No.	APPRD. OK H.T.H. 9-24-63
		DWG. No.	C-524